



MODEL 2852-IFA

Liquid Interface Alarm Switch

User Manual

Technical Support
Continental North America Toll Free 1-(800) 387-9487
Ph: +1 (905) 829-2418 Fx: +1 (905) 829-4701



A Product of Arjay Engineering Ltd.
Oakville, Ontario, Canada

www.ArjayEng.com

| | |
|---------------|-----|
| MODEL: | |
| HARDWARE NO.: | 5.1 |
| SOFTWARE NO.: | |
| SERIAL NO.: | |

2852-IFA Liquid Interface Alarm



Reliable interface monitoring for alarm between two liquids

Over 40 years of capacitance experience stands behind the 2852-IFA Liquid Interface Alarm. The sensing probe continuously monitors the liquid in a vessel and will alarm when the interface of a different dielectric liquid crosses the active probe. Typical applications include oil/water interface in pipes and separators, water accumulation in fuel tank bottoms, and product phase changes in process piping streams.

- capacitance technology does not foul or require cleaning
- no moving parts
- remote alarm unit mounts away from the process for safety and ease of control wiring

The 2852-IFA sensing probe monitors the capacitance field around the probe. The probe is calibrated to one of the liquids. As the interface of the second product crosses over the probe, the probe capacitance changes. This change is used to activate the relays for alarm and control.



explosion proof head

3/4" npt 316SS
process connection



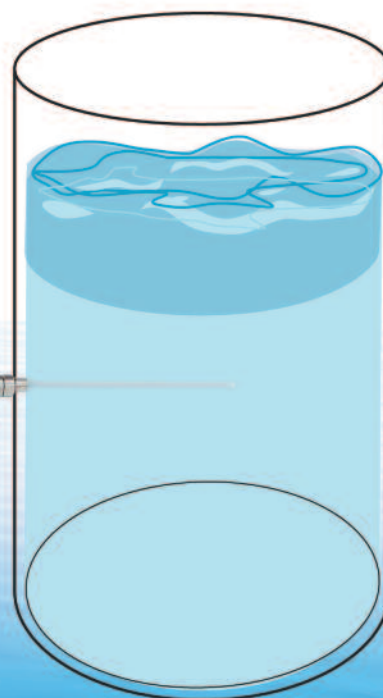
optional alarm light and/or buzzer

Remote Electronics available in painted steel, SS or polycarbonate enclosure

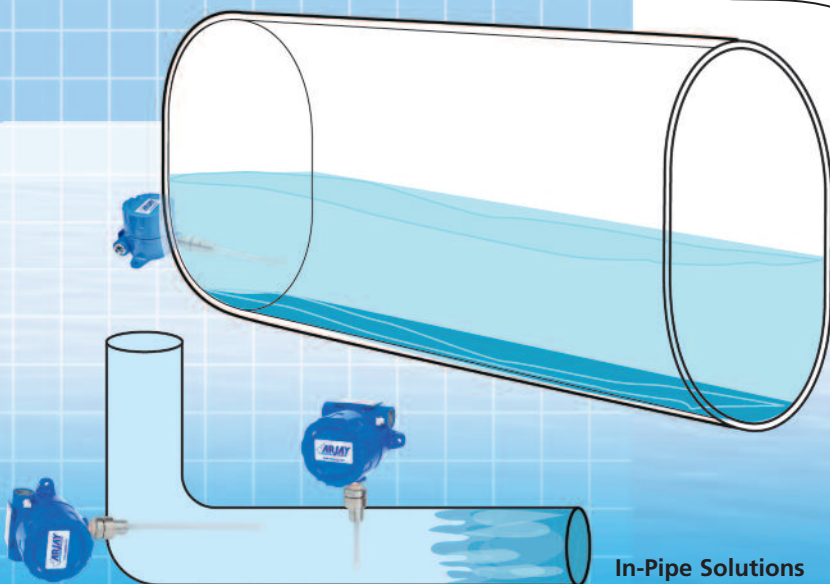
up to 1 km

Teflon sensing probe

In-Tank Solutions



In-Pipe Solutions



2852-IFA

Features and Benefits

- no moving parts
- remote electronics via standard twisted pair
- explosion proof probe is standard
- probe is available with Intrinsically Safe option for alternative HazLoc protection
- high corrosion resistant Teflon and stainless steel wetted parts
- capacitance technology responds to all liquid types
- HF capacitance technology does not require routine cleaning
- easy calibration and control set-up

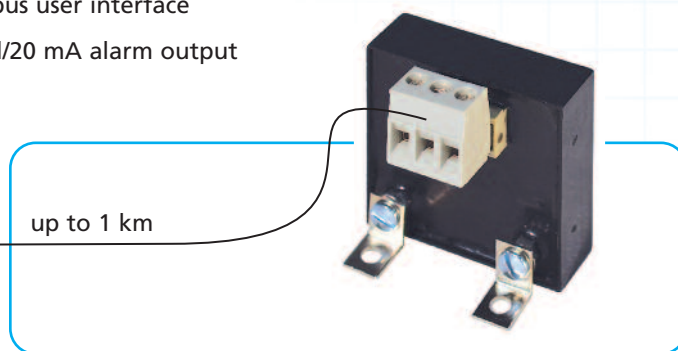
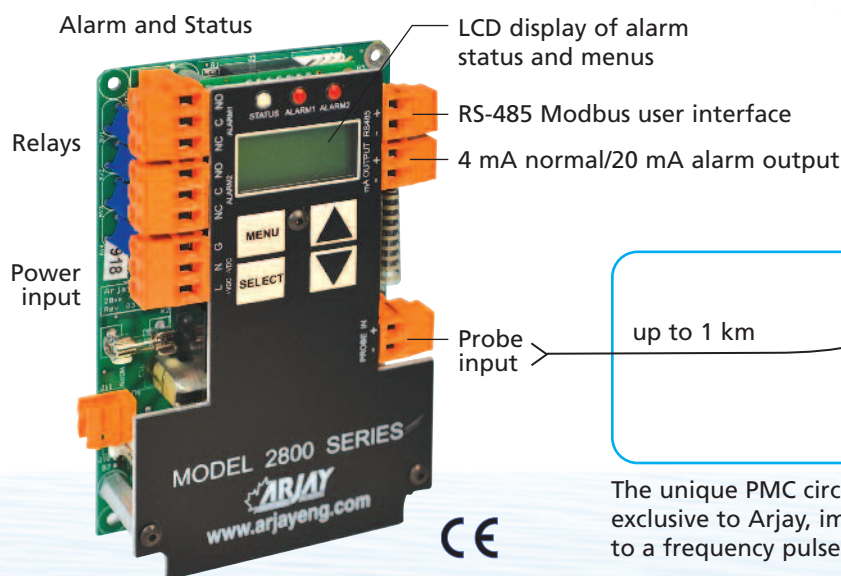
Technical Specifications - Control Unit

| | |
|-----------------|--|
| Operating Temp. | -20°C to +55°C |
| Resolution | .007% (.07 pF at 1,000 pF) |
| Accuracy | .04% of full scale pF |
| Power Input | 12 vdc or 24 vdc or 100-240 vac +/- 10% |
| Alarm Relay | 2 x 10 amp@240 vac, SPDT, dry |
| Analog Output | 4 mA normal/20 mA alarm |
| Communication | Modbus RS-485 |
| Certified | UL 61010-1, 2 nd Edition CAN/CSA-22.2 61010-1-4 IEC/EN 61010-1, 2 nd Edition IEC 61326-1 CE Declared |
| Enclosure | Type 4/IP 66 painted steel or Type 4X/IP 66 polycarbonate or SS |
| Optional | Light, buzzer, beacon |

Technical Specifications - Probe

| | |
|------------------|--|
| Probe | -60°C to +260°C |
| PMC | -60°C to +55°C |
| Approval | CSA Div 1, Class 1, Groups C,D |
| Intrinsic Safety | CSA Intrinsically Safe when ordered with Approved Barrier in Control Unit Div 1, Class I, Groups A,B,C,D; Class II, Groups E,F,G; Class III, Encl.Type 4 |
| Wetted Parts | 316SS and Teflon |

Probe materials are eligible for NACE MR-0175 Compliance



The unique PMC circuit design, installed at the probe and exclusive to Arjay, immediately converts the sensor signal to a frequency pulse for furtherance to the controller.



Arjay Engineering Ltd. 2851 Brighton Road Oakville, Ontario Canada L6H 6C9

<http://www.arjayeng.com> telephone: ++1 905-829-2418 N. America toll free: 1-800-387-9487 fax: ++1 905-829-4701



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1.0 INSTRUMENT OVERVIEW

The Arjay Model 2852-IFA Liquid Interface Alarm provides a means for detecting the change from one liquid to another liquid of a different dielectric, such as water to oil. The capacitance sensing probe can be submersed in any liquid type and in any vessel style such as a pipe, tank and pit.

The Arjay probe is an active capacitance sensor that is tuned to the fluid dielectric. As a liquid interface or fluid phase changes to a differing dielectric, the probe capacitance changes.

The remote mounted Arjay 2852 controller monitors the capacitance change of the probe and activates relay contacts for use with alarms, pumps, valves, etc. In interface applications such as monitoring for water condensate in fuel tanks, an alarm will occur when the interface crosses approximately 2mm of active probe. In phase and emulsion change applications such as water to oil in a pipe, approximately 5% concentration change will activate the alarm. The % change required can be affected by the emulsion, the fluid types, the piping, etc..

The complete 2852-IFA system consists of the probe, the PMC card, and the 2852 controller.

The standard probe is a Teflon coated stainless steel rod with stainless steel fitting. Probes can be inserted vertically, horizontally or angled into the vessel. For top mount insertions, an inactive sheath on the air exposed portion of the probe is required. The active portion of the probe must be submerged in liquid at all times. If exposed to air, an nuisance alarm may occur.

The PMC (Pulse Module Circuit card) is installed at the probe and translates the capacitance signal from the probe into a frequency pulse, which can then be transmitted up to one kilometer to the 2852 controller via 2-wire shielded cable.

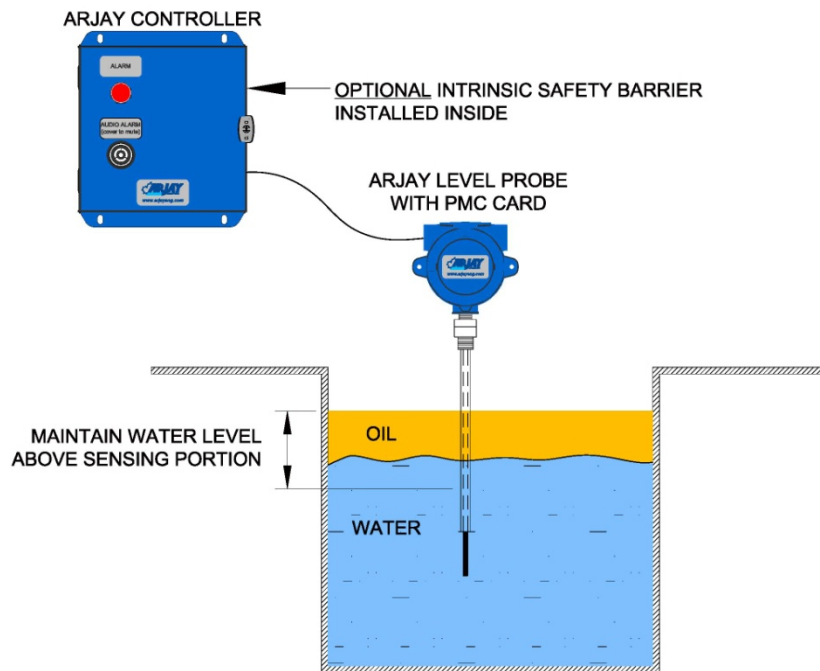
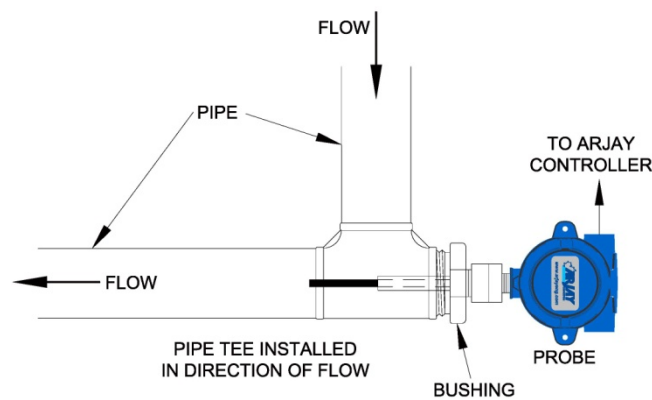
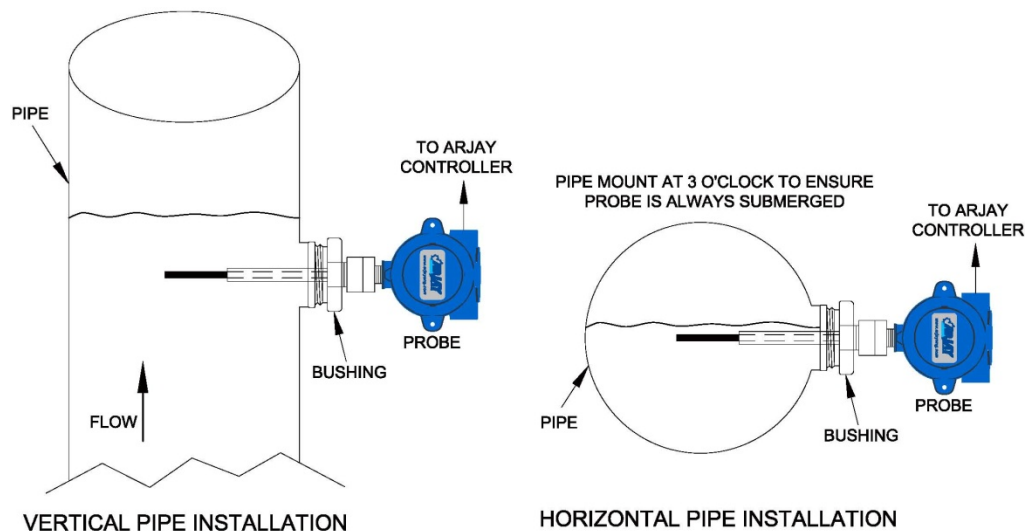
The model is intended for use in General Purpose non-hazardous areas. For hazardous location use refer to Arjay Engineering Ltd. For appropriate model.

1.1 Features

- Microprocessor based capacitance Controller
- Relay and discrete 4/20mA alarm output
- Modbus protocol via RS-485 for access by Arjay handheld, Central Access Panel or compatible system
- Local Auto calibration or remote calibration via network
- User specified custom features may be added by contacting Arjay Engineering Ltd.

1.2 Model Number vs. Voltage Input

- 2852-IFA-1 100-240 VAC power input
- 2852-IFA-3 12 VDC power input
- 2852-IFA-4 24 VDC power input

**Figure 1 – Typical Tank Application Overview****A.****B.****Figure 2 – Typical Pipe Application Overview**

1.3 Specifications

| | |
|--------------------------------|---|
| Power Input: | 12 VDC +15% /-10% or 24 VDC +15% /-10%, 250mA maximum 100VAC – 240VAC +/- 10%, 50/60 Hz, 150mA maximum Note: DC input models must be supplied by Limited Energy power source. Limited Energy means compliance with one of the following requirements: <ul style="list-style-type: none"> - Class 2 circuit according to Canadian Electrical Code, Part, I, C22.1; - Class 2 circuit according to National Electrical Code, NFPA-70; - Limited Power Supply (LPS) according to IEC 60950-1; - Limited-energy circuit according to IEC 61010-1. |
| Connections to mains supply | Permanent (for AC/DC model) |
| User Interface: | |
| Display & Keypad | Two line LCD with Alarm status display, select menu or enter values by keypad (display is internal to housing and used for set-up and diagnostics only) |
| Communication Interface: | Modbus (RS485) |
| Analog /Relay Outputs: | |
| mA Signal Output | 4 mA during Normal and 20 mA during an alarm condition, 900 Ohms max OR 450 Ohms max (12VDC Power) |
| Relay Output | 2 SPDT relay, dry, N.O. Contact 5A @ 250 VAC (Resistive) and N.C. Contact 3A @ 250VAC (Resistive), selectable failsafe or non-failsafe, selectable high or low acting alarm, programmable time delay: 0 – 600 seconds |
| Instrument Performance: | |
| Measuring Range | 0 - 5000 pF (most applications are 100pF to 1000pF) |
| Accuracy | 0.2% of setpoint |
| Resolution | 0.05% of setpoint via network display 0.002% of Full Scale capacitance via network display |
| Calibration | Single point: Auto calibration |
| Environmental: | |
| Operating conditions | Continuous |
| Operating Temperature | -20 °C to +55 °C controller -60 °C to +55 °C PMC -60 °C to + 260 °C probe |
| Relative humidity | 0 to 95% (non-condensing) |
| Altitude | ≤2000 m |
| Installation Category | II |
| Pollution Degree | 2 |
| Equipment mobility | Fixed |

| | |
|----------------------------------|---|
| Mechanical Specification: | Refer to Dimensional Drawing |
| Enclosure Rating | Type 4 / IP65 Painted Steel (Blue) Type 4x / IP66 Polycarbonate (Gray) Type 4x / IP66 316 Stainless Steel |
| Options on Enclosure | Buzzer Pilot Light OR Strobe/Beacon Custom alarms |
| Approval Standards: | <ul style="list-style-type: none">• UL / IEC 61010-1, 2nd Edition, 2005-07-22 (Electrical Equipment for Measurement, Control, and Laboratory Use; Part 1: General Requirements)• UL file number: E343390• CAN/CSA-22.2 No. 61010-1, 2nd Edition, 2004-07, (Electrical Equipment for Measurement, Control, and Laboratory Use; Part 1: General Requirements)• CE: UL / IEC 61010-1; IEC / EN 61000-4; ISO 9001:2008 |

2.0 INSTALLATION

NOTE: If any damage to the instrument is found, please notify an Arjay Engineering representative as soon as possible prior to installation.

2.1 Controller Installation

Choose the mounting location in accordance with good instrument practice. Extremes of ambient temperature and vibration should be avoided (see specifications and installation drawing).

The 2850 controller may be mounted up to one kilometer from the PMC card using a minimum 18 gauge, 2-wire SHIELDED cable.

Check the polarity of the + and - wiring between the controller and the PMC prior to powering on the unit; + to + and - to - to avoid damage. Shield of cable should be connected to secondary ground terminal marked as \perp . Incoming Earth ground should be connected to primary ground terminal marked \oplus on sub plate.

Important Note: The controller is factory set in a Failsafe mode. This means that the relays are in an energized state during normal operation. The N.O. relay contact will be held closed and the N.C. relay contact will be held open during a normal condition. This will allow the relay to return to its non-energized (shelf) state during an alarm, fault or power failure condition. Wire accordingly.

Note: Maximum Conduit size for installation size is $\frac{3}{4}$ " FNPT.

2.1.1 Permanent Power Connection (AC Powered Models only)

- 1) Connection to the building wiring system shall be in accordance with the Canadian Electrical Code (CEC), Part 1 in Canada, the National Electrical Code, ANSI/NFPA 70 in the USA, or the local electrical codes of the country where the equipment is being installed.
- 2) A disconnecting device is required. The disconnecting means shall disconnect all current-carrying conductors.
- 3) 15A circuit breaker or equivalent fuse is required.
- 4) An external switch or breaker shall be in close proximity to the equipment and within easy reach of the operator. The switch shall be marked as the disconnecting device for the equipment and include the symbols to its "ON" and "OFF" positions using the following symbols:



Power Off



Power On

- 5) The wiring for AC power should be minimum 18 AWG / 300V or as required by local / country codes.
- 6) After field wiring, the primary wires must be secured to the enclosure by tie-wraps to maintain the separation from the signal wires.
- 7) Wiring diagram for permanent connection: See drawings at the back of this manual.
- 8) Use copper conductors only.

2.2 Probe Installation

The probe length is custom ordered to the vessel requirements. A minimum 50mm length is recommended. Longer probes will provide greater sensitivity to impending liquid changes. Probes top mounted into open tanks may require an inactive sheath to ensure the active probe portion is immersed in liquid at all times

The PMC junction box should be mounted above the water surge level and in a protected area.

NOTE:

To ensure proper operation and electrical safety, make sure the 2852 enclosure and the PMC junction box are electrically grounded.

If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

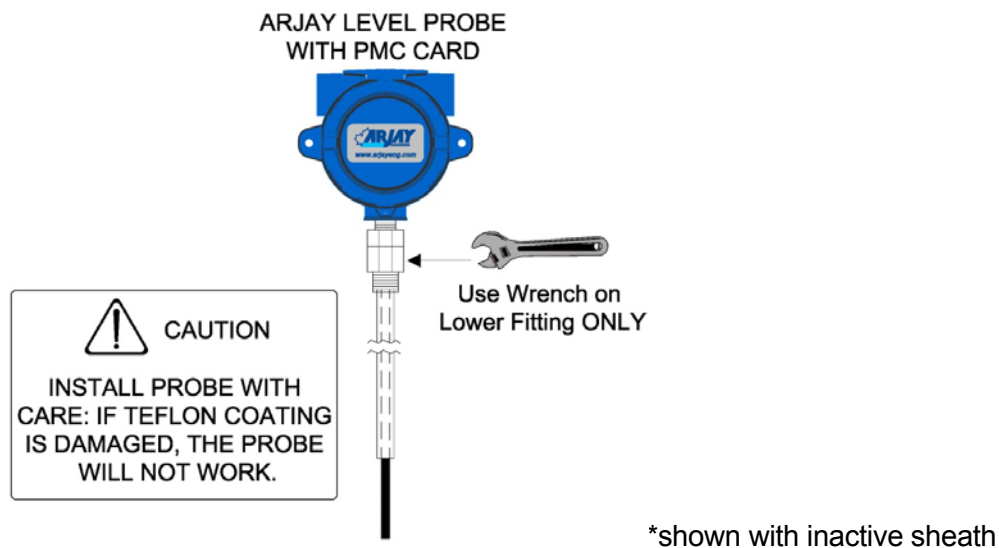


Figure 3 – Probe Installation

2.3 Electrical Installation

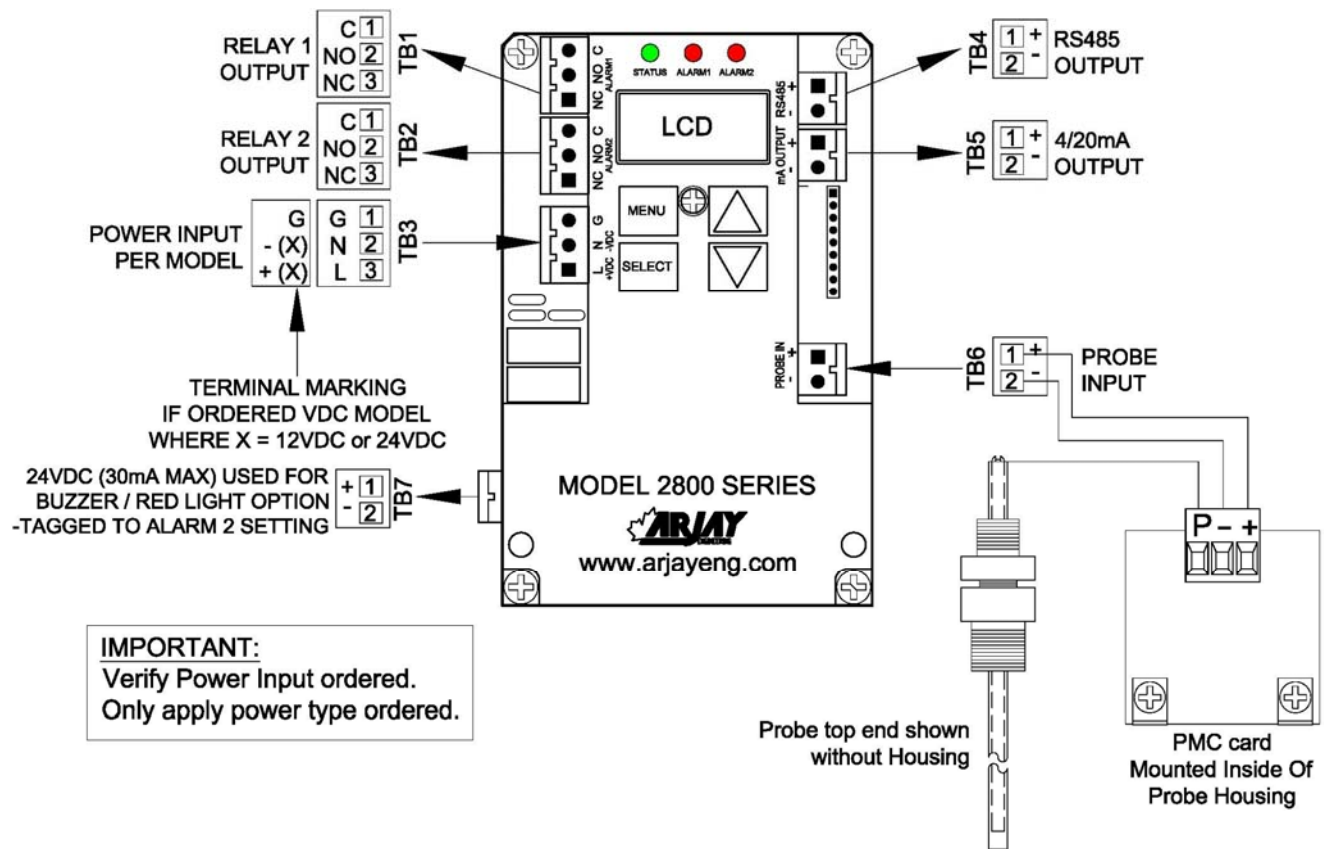


Figure 4 – Electrical Installation Overview

TB1/TB2 - Relay Output

2 SPDT relay, Dry, N.O. Contact 5A @ 250 VAC (Resistive) and N.C. Contact 3A @ 250VAC (Resistive), selectable failsafe or non-failsafe, selectable high or low acting alarm, programmable time delay: 0 – 600 seconds

TB3 - Power Input

Power input as per Model. Check if ordered AC or DC. . Earth ground is connected to G.

TB4 - Network Output

Connect RS485 + and – to the network D+ and D-.

TB5 - 4/20 mA Output (+ and -)

The 4/20 mA is a sourced output referenced to Ground. It is not loop powered.
4mA = Normal 20mA = Alarm

TB6 - Probe Input

Connect '+' to '+', '-' to '-' between the controller and the PMC card. Check polarity to avoid damage.

TB7 – Buzzer / Red Pilot Light Output (Optional)

The connection will be factory wired if ordered.

2.3.1 Input / Output Terminal Specification

| Input Terminals – Power Source | | | | | |
|---------------------------------------|----------------------|-------------------|------------------------------|--------------|-----------------------------|
| Terminal ID | Overvoltage category | Rated Voltage (V) | Rated Current/power (A/W/VA) | ___ HZ or DC | Specified Mains fluctuation |
| TB3 | II | 100-240V | 150mA | 50/60Hz | ± 10% |
| TB3 | II | 12 OR 24V | 250mA | DC | +15% -10% |



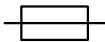
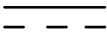




| Input Terminals – Measuring Circuits | | | | | |
|---|---------------------|----------------------|---|-----------------------------|--|
| Terminal ID | Function | Measurement Category | Nominal a.c. or d.c line to neutral voltage / if CAT I, Max. transient overvoltage Ut | Nominal a.c. or d.c current | Rating of insulation required for external circuit |
| TB6 | Frequency | I | 15V, 50mA / 0 | -- | DI * or RI** |
| TB4 | RS485 Communication | I | 5V, 5mA / 0 | -- | DI * or RI** |

* Double Insulation

**Reinforced Insulation

| Output Terminals | | | | | |
|-------------------------|----------|-------------------------|--|-----------|-----------------------|
| Terminal ID | Function | Isolation or protection | Rated V, A | Max. V, A | Load type and nominal |
| TB1 | Load | Relay | N.O. Contact 5A @250VAC & N.C. Contact 3A @250VAC | -- | -- |
| TB2 | Load | Relay | N.O. Contact 5A @250VAC & N.C. Contact 3A @250VAC | -- | -- |
| TB5 | Current | Isolator(optional) | - 18V, 20mA, 900Ω - 9V, 20mA, 450Ω | 50mA @18V | -- |
| TB7 | Voltage | None | 24VDC, 30mA | -- | Buzzer / Pilot Light |

2.4 Glossary of Symbols

| | | | |
|---|---|---|--|
|  | Attention, consult accompanying documents Attention, veuillez consulter les documents ci-joints. | | |
|  | Protective Earth Terre de protection |  | Fuse Coupe-circuit; fusible |
|  | Direct Current (DC) Courant continu |  | Normally open relay contacts Contacts travail |
|  | Normally closed relay contacts Contacts Repos |  | Power off Arrô (mise hors tension) |
|  | Power on Marche (mise sous tension) | L | Live Sous tension |
| N | Neutral Neutre | G | Ground Terre |

3.0 STARTUP AND CALIBRATION

3.1 Startup

Check that the power wiring and PMC wiring are wired in accordance with the electrical installation drawing.

Power On the unit. Allow a 1 hour warm-up period before calibrating.

The Status LED on the controller circuit board should be green. A red Status LED indicates a fault condition. If red, check the Troubleshooting section.

The unit is pre-configured and tested at the factory. However, a quick field calibration is required after power up to tune the probe to the installation conditions. See section 3.3 to calibrate the 2852-IFA .

3.2 Menu Flow Chart Background Information

The control setup, diagnostics, and calibration are accessed using the display and keypad on the controller. The Flow Chart in Section 7.0 provides an overview to the various menus and features. Keep a copy of the flow chart at hand when accessing the internal controller features.

Below is a description of the menu functions.

3.2.1 Menu Description

Since the 2852 controller has a small LCD, some menu descriptions may be in short form. The following are the menu descriptions:

| | | | |
|------------------|---------------------------|------------------|--|
| <i>Diags:</i> | <i>Diagnostics</i> | <i>SENSTVTY:</i> | <i>Sensitivity</i> |
| <i>Cal Pts:</i> | <i>Calibration points</i> | <i>A1:</i> | <i>Alarm relay 1</i> |
| <i>Auto Cal:</i> | <i>Auto calibrate</i> | <i>A2:</i> | <i>Alarm relay 2</i> |
| <i>Man Cal:</i> | <i>Manual calibrate</i> | <i>Alrm:</i> | <i>Alarm</i> |
| <i>Cal Ok:</i> | <i>Calibrate ok</i> | <i>Alrm Lvl:</i> | <i>Alarm level</i> |
| <i>Cal Err:</i> | <i>Calibrate err</i> | <i>Diff Hi:</i> | <i>Differential Hi alarm set value</i> |
| <i>mA out:</i> | <i>mA output</i> | <i>Diff Lo:</i> | <i>Differential Lo alarm set value</i> |
| <i>mA Span:</i> | <i>mA output span</i> | <i>Alrm Del:</i> | <i>Alarm Delay</i> |
| <i>Sec:</i> | <i>Seconds</i> | <i>^SP:</i> | <i>Relay Setpoint Hi action</i> |
| <i>ALRM CAL:</i> | <i>Alarm Calibration</i> | <i>vSP:</i> | <i>Relay Setpoint Low action</i> |
| <i>Cal:</i> | <i>Calibration point</i> | | |

3.2.2 Menu Flow Chart

The 2852 controller will display **Normal** in its normal operating condition and **Alarm** during an alarm condition.

From the main menu, you can select **Cal Only**, **View**, and **Change**.

Cal Only allows a user to calibrate after the equipment is installed. A calibration is required at site after power up or anytime a component or sensor is changed out. A password is required to enter this and is described in the calibration section.

View allows an operator to view the **Calibration** setpoints in pF, the **Alarms** settings (2852 only) such as low or high action, failsafe or non-failsafe and the 0-600 second delay, the **Diagnostics** of raw readings and the **Setup** values such as mA output and ID address. This can be viewed without a password and without risk of changing any values. This information may be requested during technical assistance inquiries.

Change is password protected and allows an operator to enter or change the configuration set-up values indicated in the View. Changes may be required for the initial setup of relay setpoints, delays, span etc. or to re-set the values to the factory default.

3.2.3 Data Entry

Data Entry

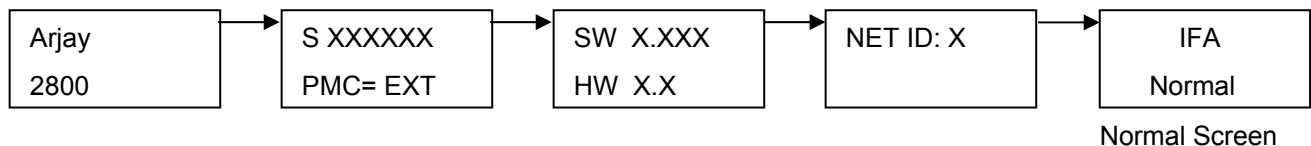
Press <▲> / <▼> key to increase / decrease the digital value.

Press <SELECT> key to move the cursor.

Press <MENU> key to abort certain screens

3.3 2852 Controller Calibration

Power up the 2852 Controller. The status LED should be green. The LCD will scroll to the normal operating screen after a series of the following screens (each display for 2 sec.). It may read **Normal** or **Alarm** until a calibration is performed.



3.3.1 Site Calibration

A factory pre-configuration and basic set-up has been defaulted into the 2852-IFA but a field calibration is required after installation.

Allow one hour warmup before proceeding to calibration.

The unit can be set to alarm when a high dielectric liquid (High pF) changes to a low dielectric liquid (Low pF), such as water to oil, or when a low dielectric liquid changes to a high dielectric liquid such as oil to water.

Before calibration, determine if the probe is immersed in the high dielectric or the low dielectric liquid during the calibration. Following are some examples of typical dielectrics.

Water 80
 Glycol 37.0
 Isopropyl Alcohol 18.3
 Oil 2.2
 Benzene 2.1
 Gasoline 2.0
 Diesel/Jet Fuel 1.7
 Air 1.0

As per the Flow Chart, press and hold Menu key for 5 seconds to enter the main menu. The display will read the first menu item **Cal only**. Press select key, enter password "2000".

The display will read HI pF to LOW pF. If the probe is presently in the high dielectric liquid (ie. water) and is to alarm when it sees a lower dielectric liquid such as fuel, press <SELECT> to accept this setting.

If the probe is presently in a low dielectric liquid such as fuel, and is to alarm when it sees a higher dielectric liquid such as water, press > to toggle the display to read LOW pF to HI pF. Press Select to accept this setting.

A pF reading of the sensor will be displayed. Press select to acknowledge and then press select to accept this calibration. To abort, press the <MENU> key.

If the calibration is successful, the display will return to the main operating display and show normal condition.

**THIS COMPLETES THE SETUP AND CALIBRATION PROCEDURE FOR THE
2852-IFA Liquid Interface Alarm Switch**

4.0 SETUP AND ALARMS

4.1 2852 Controller Setup

The 2852 controller has the following Setup parameters:

1. Sensitivity (0.1 pF to 10pF range)

The sensitivity determines the amount of pF change required to cause an alarm. The factory default setting is 3.0 pF. Increasing the pF value will increase the amount of liquid change required to cause an alarm. Since different liquids and the conditions of the phase or interface can affect the pF change, a direct pF to alarm point relationship cannot be factory determined. If this is changed in the field, it should be tested to confirm an alarm.

2. Hi pF to Low pF and Low pF to Hi pF

This setting advises the controller if the unit is to alarm on an increase in capacitance, such as fuel to water, or a decrease in capacitance such as water to oil. The factory default is HI to LOW pF.

3. Defaults

Factory settings are pre-configured into the unit based on the most typical set-up required for this application. This provides for a quick and easy calibration at site but can be changed for special applications. If the setup has been changed, this will change back to the factory defaults.

4. Net ID

The ID number is used only for network applications. To communicate on a network, each controller must have a unique ID number. The factory default ID number is 1.

Important: If multiple units on a network have the same address, network errors will result.

5. Filter

Data filtering is used to smooth data from a sudden change and minimize fluctuating readings. For example, a 5 second setting means the calculated value of the capacitance and resulting values of pF will start to respond immediately but will take 5 seconds to reach their final values. The factory default is 0 to provide an immediate and active response.

4.2 2852 Controller Alarms

The two relays on the 2852-IFA operate together. The follow parameters are available as a common setting to the two relays:

1. Delay. Minimum time in seconds for an alarm to exist before the relays change to an alarm state. The relay alarm state depends on the Relay Action and Failsafe settings. The factory setting is 20 seconds to suppress false alarms due to sudden or intermittent flows or disturbances in front of the sensor.
2. Action. This determines if the Alarms LEDs should activate when the pF reading rises above or below the setpoint. The factory default is above the setpoint because the application of air to liquid is an increase in capacitance.
3. Failsafe. Failsafe typically means that the relay is held in an energized state when in a normal operating condition as opposed to an alarm condition. In an alarm condition, the relay de-energizes which is identical to when the instrument power is shut off. The rationale is that the alarm condition should match the Power Fail condition. The factory default is Yes for Failsafe.

4.3 2852 Controller Network

The 2852 Controller may be monitored and calibrated via RS-485 protocol compatible digital communications.

Typical features are:

1. Ease of wiring in multiple level point monitoring:

Up to 255 Model 2852's (or other Arjay 2800 Series level monitors) may be connected together in a daisy chain (2 wire communication plus power wiring) connection to an Arjay Remote Access monitor or customer control system which allows viewing data and setup of any of the transmitters on the network. The relay and analog outputs may still be used if necessary.

2. Setup for the 2852 for network operation:

Each 2852 transmitter must have a unique ID number to connect in a network system.

4.3.1 Modbus Configuration

Parameter settings: 9600 Baud Rate; Even Parity, 8 Data Bits and 1 Stop Bit.

Wiring connection: RS485 (+) connect to D+; RS485 (-) connect to D-.

4.3.2 2800 Series Modbus Register Mapping

| REG | Zero Based | DESCRIPTION | TYPE | No. of Reg |
|-------|------------|---|-------|------------|
| 40001 | 0 | Serial Number | float | 2 |
| 40003 | 2 | Hardware Rev / Software Rev | byte | 1 |
| 40004 | 3 | Sensitivity / Mode | byte | 1 |
| 40005 | 4 | Instrument Status | int | 1 |
| 40006 | 5 | Model / Modbus Address | byte | 1 |
| 40007 | 6 | Relay2 Setup / Relay 1 Setup | byte | 1 |
| 40008 | 7 | Password | int | 1 |
| 40009 | 8 | XA "A" cal parameter | float | 2 |
| 40011 | 10 | XK "K" cal parameter | float | 2 |
| 40013 | 12 | XC "C" cal parameter | float | 2 |
| 40015 | 14 | Filter | float | 2 |
| 40017 | 16 | Slope – pF per % level | float | 2 |
| 40019 | 18 | Offset – pF for empty vessel | float | 2 |
| 40021 | 20 | mA output span value | float | 2 |
| 40023 | 22 | mA output Zero value | float | 2 |
| 40025 | 24 | mA output Trim Slope value | float | 2 |
| 40027 | 26 | mA output Trim Offset vlaue | float | 2 |
| 40029 | 28 | Cal1 PV: 1st calibration point level value in % | float | 2 |
| 40031 | 30 | Cal2 PV: 2nd calibration point level value in % | float | 2 |
| 40033 | 32 | Cal1 pF: 1st calibration point capacitance value in pF | float | 2 |
| 40035 | 34 | Cal2 pF: 2nd calibration point capacitance value in pF | float | 2 |
| 40037 | 36 | Relay 1 : Differential High Alarm [% Level]. Only used for Linear Level type. Not used for Single Point Alarm application | float | 2 |
| 40039 | 38 | Relay 2: Differential High Alarm [% Level]. Only used for Linear Level type. Not used for Single Point Alarm application | float | 2 |
| 40041 | 40 | Relay 1: Differential Low Alarm [% Level] OR Single Point Alarm [pF]. Single Point Cal: used as captured pF during cal | float | 2 |
| 40043 | 42 | Relay 2: Differential Low Alarm [%Level]. Only used for Linear Level type. Not used for Single Point Alarm application | float | 2 |
| 40045 | 44 | Relay 1 On delay [in seconds]. Only used for Linear Level or Single Point Alarm application | int | 1 |
| 40046 | 45 | Relay 2 On delay [in seconds]. Only used for Linear Level type. Not used for Single Point Alarm application | int | 1 |
| 40047 | 46 | mA Analog Output | float | 2 |
| 40049 | 48 | Oscillation Frequency | float | 2 |
| 40051 | 50 | Frequency | float | 2 |
| 40053 | 52 | Capacitance | float | 2 |
| 40055 | 54 | Filtered Capacitance | float | 2 |
| 40057 | 56 | Level | float | 2 |

5.0 MAINTENANCE

There is no routine cleaning required for this controller.

6.0 TROUBLESHOOTING

| CONDITION | DO THIS |
|---|---|
| 1. Status LED is OFF and the LCD display is off | Check the power to the unit. If the unit is a 12VDC or 24VDC model, check the external source and polarity is correct. If the unit is a 100-240VAC model, then check the Line, Neutral and Ground wiring is correct. |
| 2. If the status LED is RED | <p>This indicates a major error such as memory failure, no probe signal etc. Check the following:</p> <ul style="list-style-type: none"> • Make sure the PMC is installed • Make sure the PMC wiring is correct and there are no breaks in the wiring. At the controller, measure across the Probe Input terminals with a DC meter. Make sure "Common" lead of meter is on '-' terminal. It should read (+) 8 to (+)10 VDC with the PMC connected and approximately 20 to 24 VDC with the PMC terminal disconnected. • Microprocessor may have lost its parameters due to a surge in the line. Go to Diagnostic Menu (see Flow Chart) to check the Calibration values, frequency and capacitance values • Call Arjay Technical Support. |
| 3. No mA output OR incorrect mA output. | <p>IMPORTANT: THE UNIT SOURCES mA OUT FROM THE mA OUTPUT TERMINAL. <u>THIS TERMINAL SHOULD NOT BE CONNECTED TO +24V.</u> IT IS NOT A 2 WIRE mA TRANSMITTER. See Figure 4 for Electrical hookup details.</p> <ul style="list-style-type: none"> • Disconnect external wires from mA output and measure with mA Meter. • Check the mA output Action (direct or inverse) and mA output Span are set as desired. See section 7.0 Flow chart / Change menu. • If the mA output still does not match the level, then call Arjay Technical Support. |
| 4. False Alarms | <ul style="list-style-type: none"> • Add some time delay in the unit • Make sure there is no external interference and electrical noise such as agitators, high voltage interference, turbulent flow, etc • Adjust the sensitivity to the next higher value. Test after any changes to confirm an alarm • Make sure the active probe is immersed fully in liquid at all times. |

ARJAY ENGINEERING TECHNICAL SUPPORT

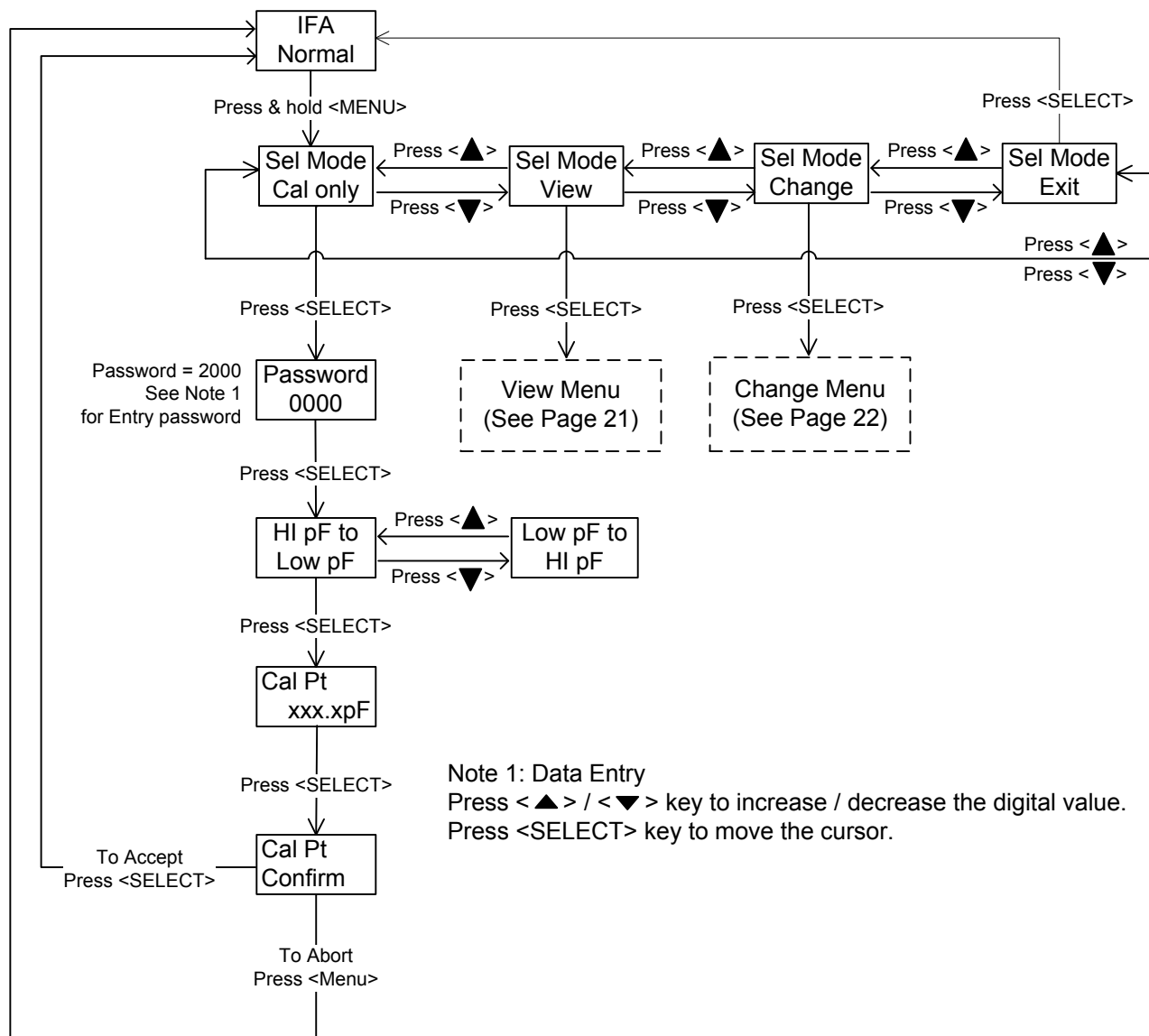
(800) 387-9487

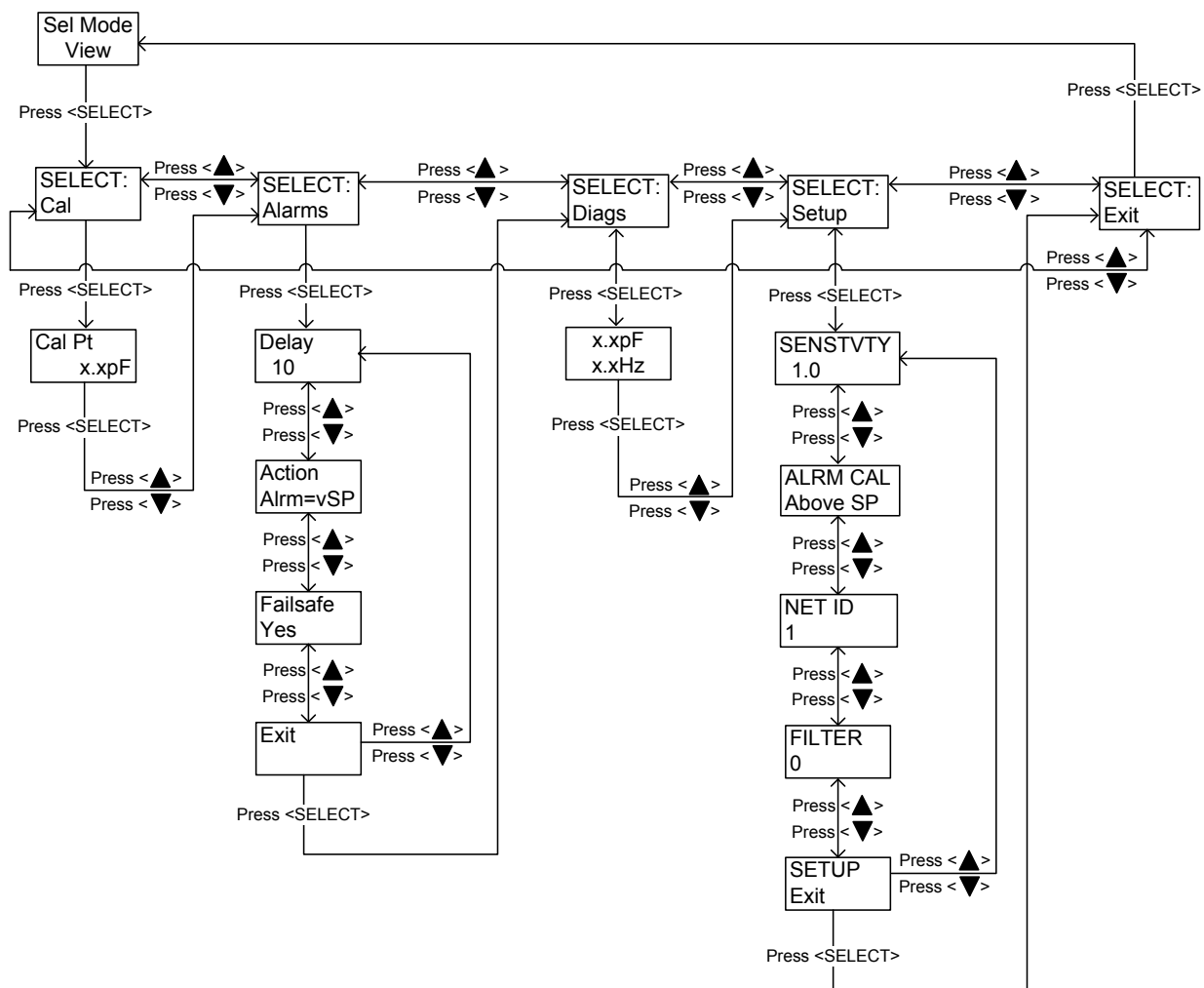
+1 (905) 829-2418

www.arjayeng.com

7.0 FLOW CHARTS

NORMAL OPERATING DISPLAY

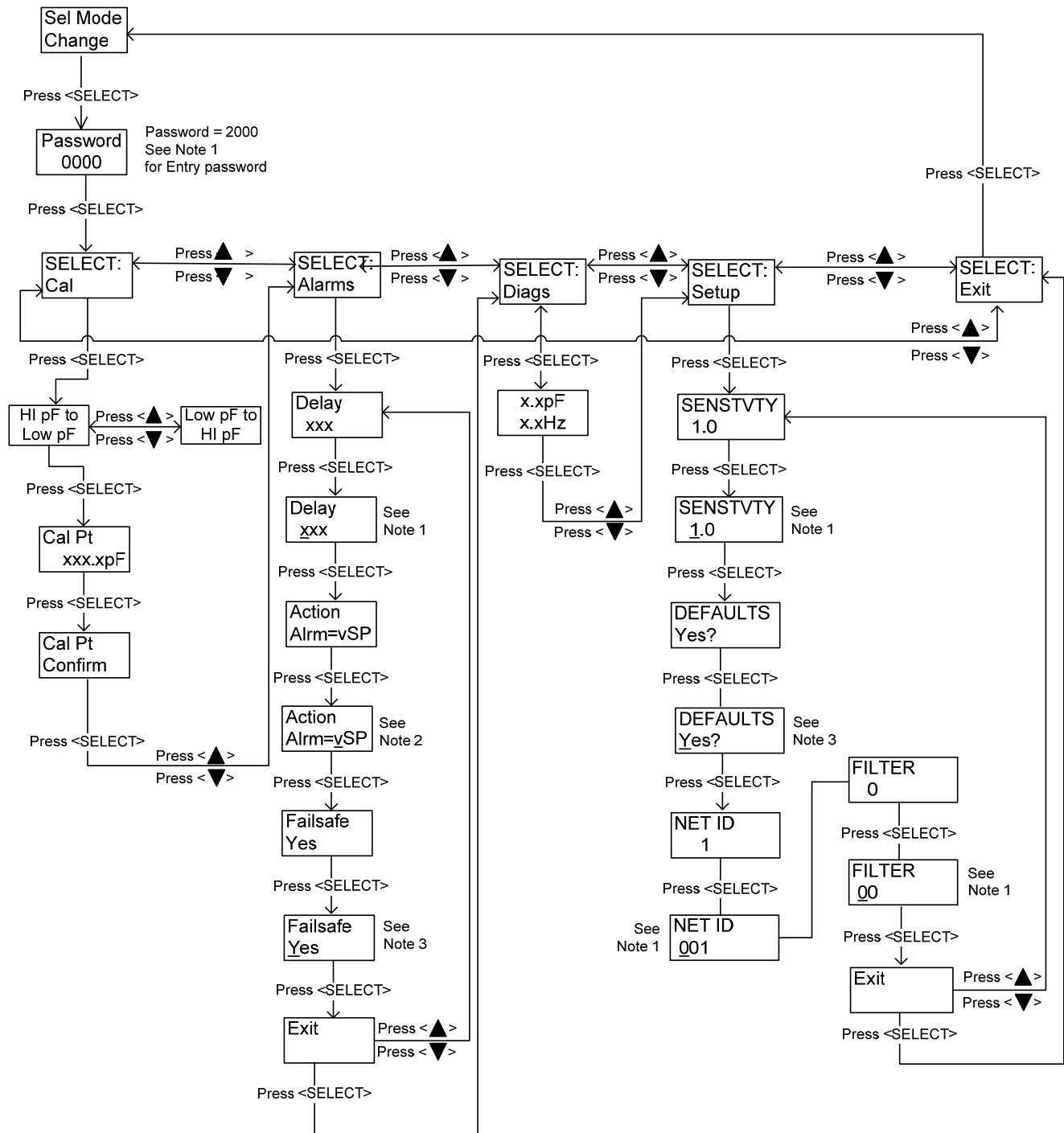


VIEW MENU

Note 1: Data Entry

Press <▲> / <▼> key to increase / decrease the digital value.

Press <SELECT> key to move the cursor.

CHANGE MENU**Note 1: Data Entry**

Press <▲> / <▼> key to increase / decrease the digital value.
 Press <SELECT> key to move the cursor.

Note 2: High & Low Selection

Press <▲> / <▼> key to toggle between v (low) & v (high) action.

Note 3: Yes & No Selection

Press <▲> / <▼> key to toggle between Yes & No action.